

Date: Wednesday, 3/21/2007 1:59:13 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET
Job Number : 31402	
Estimate Number : 12790	
P.O. Number : N/A	Part Number : D35533
This Issue : 3/21/2007 S.O. No. : N/A	Drawing Number : D3553 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 3/30/2007
Checked & Approved By : <u>[Signature]</u>	Qty: 10 Um: Each
Comment : Est Rev: A New Issue 07-03-08 ec	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0:

MNEO60S063

NEOPRENE SHEET 0.063



Comment: Qty.: 0.1523 sf(s)/Unit Total : 1.5225 sf(s)

NEOPRENE SHEET 0.063

m103104 ml 080403

(10)

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3553

Dwg Rev: A

Prog Rev: A

ml 070403

(10)

2-Deburr if necessary

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 070404

(10)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

2070404 (10)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

2070404 (10)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 07/04/05

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/21/2007 1:59:14 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 31402

Part Number: D35533

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

07/04/05

Job Completion



U of 07/04/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

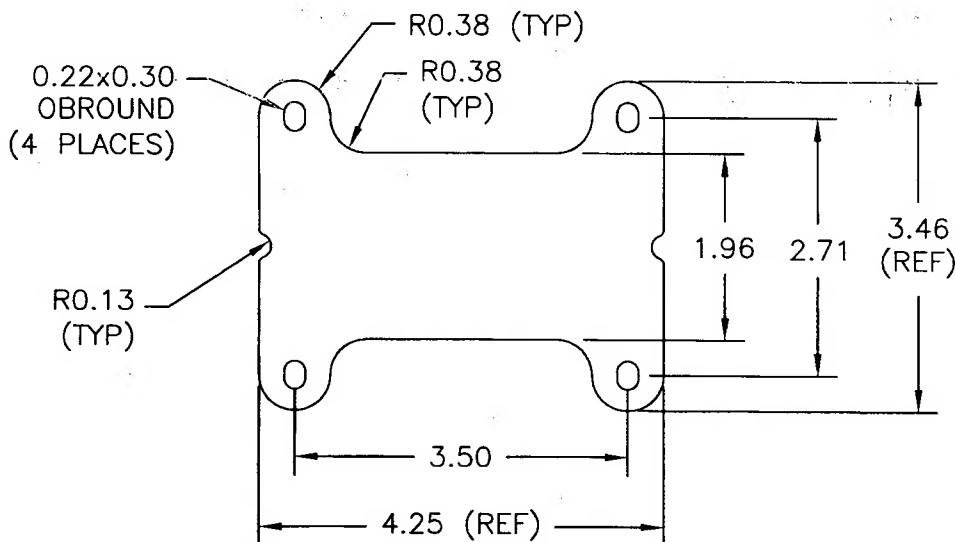
NOTE: Date & initial all entries



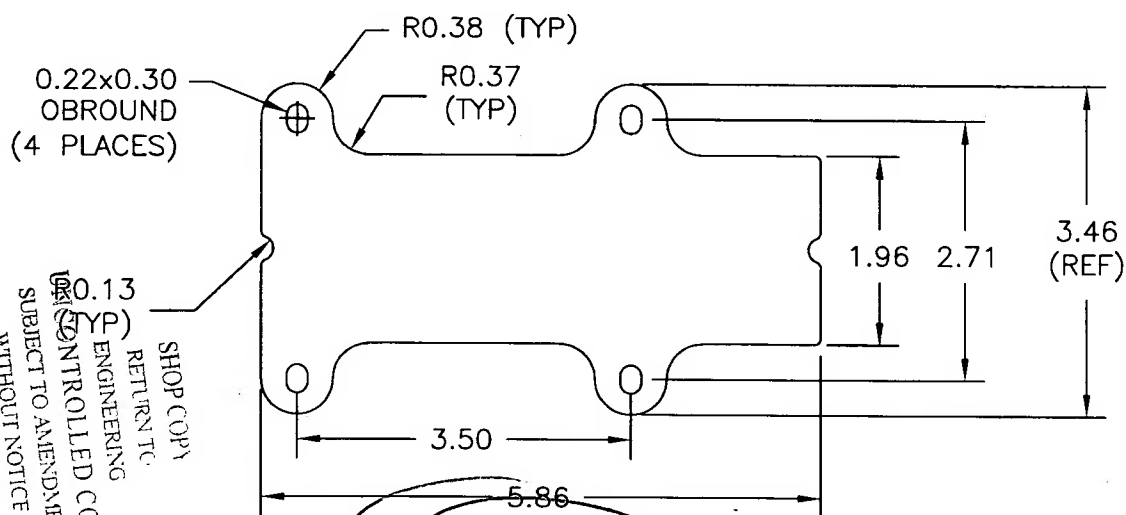
RELEASED

07.02.28

DESIGN	04	DRAWN BY	04	DART AEROSPACE USA, INC.
CHECKED		APPROVED		PORT HADLOCK, WA
DATE	07.01.11	TITLE	D3553	REV. A
			GASKET	SHEET 1 OF 1
A	07.01.11	NEW ISSUE		SCALE



D3553-1 GASKET



D3553-3 GASKET

D3553-1/-3 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

DART AEROSPACE LTD		Work Order:	31402
Description: Gasket		Part Number:	D3553-3
Inspection Dwg: D3553 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST



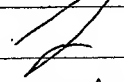
First Article



Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.22X0.30	H-0.030	0.22X0.30	✓		VERN	
B 3.46	H-0.030	3.46	✓		VERN	
C 2.71	H-0.030	2.71	✓		VERN	
D 1.96	H-0.030	1.96	✓		VERN	
E 5.86	H-0.030	5.86	✓		VERN	
F 3.50	H-0.030	3.50	✓		VERN	
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	mm mm
Date:	07/04/04

Audited by:	
Date:	07/04/04

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	